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Network Formalism for Modeling Functionally Gradient Piezoelectric Plates and Stacks and Simulations of RAINBOW Ceramic Actuators

John Ballato, *Member, IEEE*, Robert Schwartz, *Member, IEEE*, and Arthur Ballato, *Fellow, IEEE*

Abstract—A simple network representation is given for a stack of thin, homogeneous piezoelectric plates, executing a single thickness mode of motion. All plates may differ in thickness and material properties, including dielectric loss, ohmic conductivity, and viscous loss. Each plate is driven by a thickness-directed electric field, and all stack elements are connected electrically in series. Functionally gradient single plates and composites are readily modeled by the network, to a desired precision, using a sequence of circuit elements representing stepwise variations in material properties and layer thicknesses. Simulations of RAINBOW (Reduced And Internally Biased Oxide Wafer) ceramics are given.

I. INTRODUCTION

MATERIALS deliberately fashioned to have spatially varying characteristics are designated as “functionally gradient.” These range from nanoscale modulation-doped semiconductors [1] to macroscopic RAINBOW ceramics [2], [3] and various other devices, configurations, and systems [4]–[11]. Spatial distributions in parameters (e.g., elastic, thermoelastic, piezoelectric, and dielectric material properties), result in unique operational attributes, but make characterization and modeling more difficult. Many of the devices in this category are piezoelectrics used for sensing and actuation, such as micro-electro-mechanical structures (MEMS). For these electro-mechanical systems, characterization usually takes the form of an equivalent network because the device itself forms part of the overall circuitry.

Equivalent electrical networks have been utilized successfully for many years to model the behavior of both individual and cascaded piezoelectric resonator and transducer structures. Lumped-element circuits of the Butterworth-Van Dyke (BVD) type [12]–[14] are apt for simulating resonator and transducer behavior in a narrow frequency band centered about a single harmonic. Distributed (acoustic transmission line) equivalent networks are suited to wideband operation and fall into two main categories: Mason-type circuits, [15]–[20] and those of Krimholtz, Leedom, and Matthaehi (KLM) [19], [21]–[23].

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These network embodiments both realize exactly the three-port immittance relations derived from the physics of the situation but are distinguished by internal topology and circuit components. Transmission-line (TL) circuits of the Mason type have been derived for homogeneous piezoelectrics, and attempts have been made to apply them to the case of spatially nonuniform piezoelectric constants [24]. The KLM networks, in their current form, permit modeling of layers with arbitrary piezoelectric gradients but require unvarying elastic properties and the evaluation of Hilbert and Fourier transforms. Further, the incorporation of losses into KLM-type circuits has not been explored. In the vicinity of a single resonance, Mason-type circuits are often reduced to a lumped representation, either of the simple BVD variety or extensions thereof [25], for which the effects of loss mechanisms are manifested by the presence of one or more resistors.

We furnish here a network realization, of relatively simple form, of a practical and widely occurring electro-mechanical implementation: a one-dimensional stack of piezoelectric plates driven by thickness excitation (TE). It is based on a cascade of circuits of the Mason type, but provision is also made for inclusion of three separate types of material loss mechanisms in each plate: viscous and dielectric loss and ohmic conductivity. The network model is applied to the characterization of functionally gradient structures by matching the parameters of the individual TL circuits to the local environment of the material at each increment of the thickness coordinate. As the number of TLs grows, their individual sizes diminish, and the overall network approximates a continuous distribution of material parameters [26].

Although the number of discrete plates that can be accommodated by the network model is not limited, when applied to many practical implementations of functional grading, the number of circuits in the cascade required to yield good modeling accuracy can be surprisingly few. Explicit forms of the overall electromechanical network impedance matrix are given for stacks consisting of one to six layers, from which the rule of formation for the general case is obtained.

As examples, the formalism is applied to two types of simulations. In the first, a ceramic/cermet composite resonator is simulated both as a two-layer asymmetric stack and as a single ceramic plate with asymmetric lumped surface mass representing the effect of the cermet. Results are given for a variety of ceramic/cermet ratios. In the

second set of simulations, a linear spatial gradation in material properties, from pure ceramic to pure cermet, is approximated using a sequence of stacks of varying numbers. These structures are representative of RAINBOW ceramic transducers. For all cases, lists of symbols used, with units and dimensions, are provided in Appendix A.

II. SINGLE PLATE RESONATOR [27]

We assume only one acoustic thickness mode of vibration. This is the case for a thin piezoelectric plate of symmetry class 6 mm, such as a piezoceramic, excited by TE along the thickness-directed polar axis. This mode is the familiar thickness-stretch mode (also called thickness extension). The piezoelectric constant is e_{33} , and the piezoelectrically stiffened elastic constant is $\bar{c} = c_{33}^E + e_{33}^2/\epsilon_{33}$. If the polar axis is in the plane of the plate instead, the mode driven by TE is thickness shear, via the e_{15} constant. Displacement is still along the polar axis, and the effective elastic stiffness for this mode is $\bar{c} = c_{44}^E + e_{15}^2/\epsilon_{11}$. The subsequent analysis applies rigorously to either of these ideal cases, and approximately to many practical embodiments, as long as one is dealing with a substantially laterally invariant single mode, well separated in frequency from other resonances, and uses the appropriate numerical values. These assumptions allow a one-dimensional treatment to be used. If the polarization is not strictly along the thickness, and/or the driving field is not strictly in the thickness direction, then the situation is somewhat more complicated [28] and is not covered here although the approach described here would apply.

A. The Plate Impedance Matrix

A three-port electromechanical network, N , representing the plate is shown in Fig. 1. Because the plate is TE driven, it is simplest to characterize it by an impedance matrix [17]. Port 1 is the ‘left’ surface; Port 2 is the ‘right’ surface; and Port 3 is the electrical port, consisting of the connections to the two outer electrodes. Variables at Port 3 are electrical voltage and current; those at mechanical Ports 1 and 2 are, correspondingly, force (surface stress times electrode area) and particle velocity (angular frequency times particle displacement for time-harmonic motion). Subscripts on immittance relations refer by number to these ports.

The following definitions hold throughout the rest of the paper: electrode area, A ; plate thickness, $t = 2h$; piezoelectrically stiffened acoustic velocity, v ; acoustic impedance, $Z_o = A \cdot \rho \cdot v$; static capacitance, $C_o = \epsilon \cdot A/t$; piezoelectrically stiffened elastic stiffness, $\bar{c} = \rho \cdot v^2$; piezocoupling coefficient, $k = e/\sqrt{\epsilon\bar{c}}$; piezoelectric transformer turns ratio, $n = A \cdot e/t$; angular frequency, $\omega = 2\pi f$, where f is the frequency variable; fundamental mechanical frequency, $f_o = v/2t$; normalized frequency variable, $X = (\pi/2) \cdot (f/f_o)$; and mechanical loads at Ports 1 and 2, Z_L and Z_R , respectively.

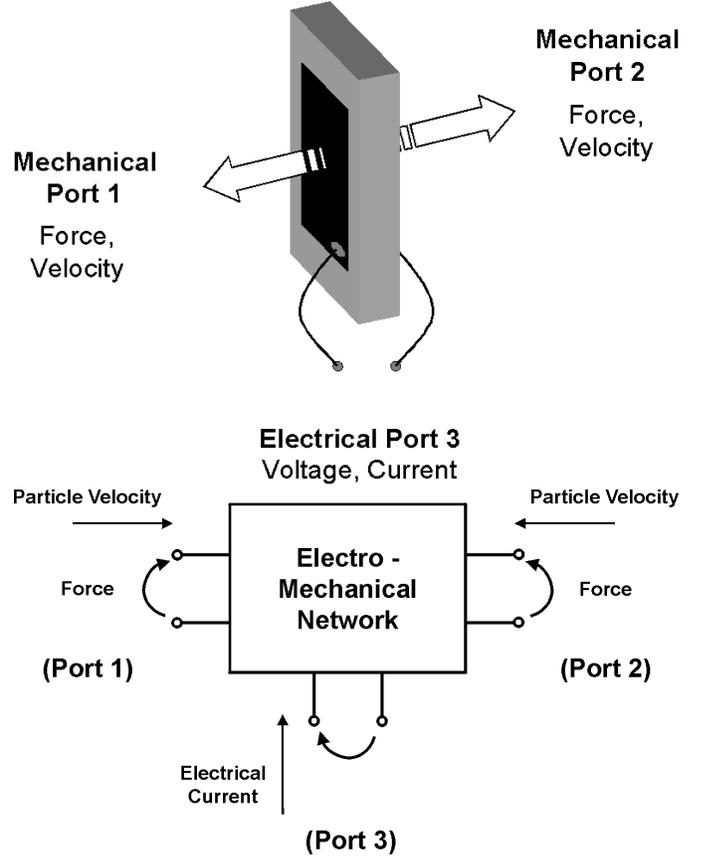


Fig. 1. Piezoelectric plate resonator and its three-port electromechanical network representation. a) Electroded plate resonator. Ports 1 and 2 are the major surfaces characterized by force and particle velocity as analogs to electrical voltage and current; Port 3 is the electrical attachment to the electrodes. b) Schematic representation of the three-port electromechanical network.

Elements of the lossless symmetric impedance matrix,¹ $[z^0]$, of network N are as follows [19]: $z_{11} = z_{22} = Z_o/[j \cdot \tan(2X)]$; $z_{12} = Z_o/[j \cdot \sin(2X)]$; $z_{13} = z_{23} = n/[j \omega C_o]$; and $z_{33} = 1/[j \omega C_o]$. Elements of the symmetric mechanical load impedance matrix, $[z_{LOAD}]$, are defined as follows: $z_{11LOAD} = Z_L$; $z_{22LOAD} = Z_R$; $z_{33LOAD} = z_{12LOAD} = z_{13LOAD} = z_{23LOAD} = 0$. The total impedance matrix, $[z]$, is the sum of these two matrices, and its reciprocal is the admittance matrix, $[y]$, of the piezoresonator with mechanical loads at Ports 1 and 2. All elements of the piezoelectric impedance matrix are functions of frequency; this will usually also be true for the mechanical load matrix elements Z_L and Z_R . Material loss mechanisms within the plate have not yet been introduced, yet $[y]$ will, in general, still be complex because Z_L and Z_R may have resistive components caused by energy transport and/or dissipation.

¹Impedance and admittance matrices, $[z]$ and $[y]$, respectively, written with superscripts (e.g., $[z^0]$) are not to be construed as exponents.

B. Mechanical Surface Loadings

When the resonator surface is mechanically loaded only by electrode masses, Z_L and Z_R are purely reactive and represent inertial effects. The lumped electrode masses are represented in normalized form by the quantities μ_L and μ_R . These electrode masses are equal to the areal mass ($m_e = \rho_e t_e$) divided by the mass per unit area of a piezoelectric plate of half-thickness, (ρh). The acoustic loads are given in this case by the lossless relations: $Z_L = j \mu_L Z_o X = A \cdot j \omega m_{eL}$ and $Z_R = j \mu_R Z_o X = A \cdot j \omega m_{eR}$.

As an important aside, when electrode loading is negligible but the resonator is immersed in a fluid, one must distinguish among the modes of vibration executed by the piezoresonator. If the resonator vibrates in an extensional mode, the fluid loading is represented, to a very good approximation, by a purely resistive, and generally dispersionless impedance: $Z_L = Z_R = A \cdot \rho_{\text{fluid}} \cdot v_{\text{fluid}}$. This resistance is due to the transport of acoustic energy outward from the active surfaces of the plate. If the vibrational mode is shear, the Newtonian shear viscosity of the fluid produces a combination of viscous and inertial effects. The viscous part is due to the lossy drag of the evanescent shear 'wave' in the fluid; the inertial portion arises from fluid entrainment. The complex load impedance is $Z_L = Z_R = A \cdot \sqrt{(j \cdot \omega \cdot \rho_{\text{fluid}} \cdot \eta_{\text{fluid}})} = A \cdot (1+j) \cdot \sqrt{(\omega \cdot \rho_{\text{fluid}} \cdot \eta_{\text{fluid}}/2)}$. These relations permit the methodology developed here to be applied to the characterization of piezoelectric sensors subjected to fluid loadings. Accordingly, the network representations presented here are equally useful to simulate and model fluid pumps and sensors based on technologies utilizing functionally gradient structures. [29]

C. Inclusion of Material Losses

One includes the effects of loss within the material differently, depending on the loss mechanism. Viscous loss, resulting from various acoustic scattering mechanisms, for example, is incorporated by adding an imaginary component to the acoustic stiffness: $c^* = \bar{c} \cdot (1 + j \omega \eta)$. Dielectric losses are modeled by making the permittivity complex: $\varepsilon^* = \varepsilon'(\omega) - j\varepsilon''(\omega)$; if negligible compared with other losses, ε^* reduces to ε' , a purely real quantity. These substitutions render v , Z_o , X , C_o , and k complex. With the presence of only elastic and dielectric losses, $[z^\circ]$ is written as $[z^1]$, and $[y] = [z]^{-1} = \{[z^1] + [Z_{\text{LOAD}}]\}^{-1}$.

Ohmic conductivity, σ , is incorporated differently from dielectric loss and appears as a shunt conductance, $G_o = \sigma \cdot A/t$, across the electrical port. When ohmic conductivity is present, $[y]$ is obtained as follows: $[y] = [z]^{-1} = \{[z^2] + [Z_{\text{LOAD}}]\}^{-1}$, where $[z^2] = \{[z^1]^{-1} + [G]\}^{-1}$ and $[G]$ consists of null elements, except for $G_{33} = G_o$.

D. Network Functions

The symmetric 3×3 admittance matrix, $[y]$, describes the behavior with frequency of the boundary-loaded, lossy,

single-plate resonator. Because it is driven by an excitation voltage at electrical Port 3, matrix elements y_{q3} , ($q = 1, 2, 3$) are pertinent. The array elements y_{13} and y_{23} give the particle velocities, per volt applied, at surfaces 1 and 2, respectively. Division of these by ω yields the surface displacements, U_L and U_R , which, in general, will be complex numbers that represent motions in phase and in time quadrature with the applied voltage. Element y_{33} is the input electrical admittance observed looking into Port 3; its real and imaginary parts are the input conductance and susceptance.

III. THE TWO-LAYER STACK

It is assumed that both plates have common electrode area, A . If shear motion is considered, then it is further assumed that the polar axes of both plates are parallel. The network representation of a two-layer stack is shown in Fig. 2. The structure has mechanical surface loadings on the outer surfaces and is driven in TE with excitation voltage impressed across the total thickness, resulting in a common electrical current. The mechanical surface loadings may be lumped electrode masses or represent additional plates.

Each plate of the stack is represented by a network N_L , N_R whose lossy 3×3 impedance matrix is formed as discussed in the last section, giving $[z^2]_L$ and $[z^2]_R$. In this paper, the elements of $[z^2]$ will be written, henceforth, with the superscript '2' dropped. The explicit impedance relations, including symmetries, for both plates are

$$\begin{bmatrix} V_{1L} \\ V_{2L} \\ V_{3L} \end{bmatrix} = \begin{bmatrix} z_{11L} & z_{12L} & z_{13L} \\ z_{12L} & z_{11L} & z_{13L} \\ z_{13L} & z_{13L} & z_{33L} \end{bmatrix} \begin{bmatrix} I_{1L} \\ I_{2L} \\ I_{3L} \end{bmatrix}$$

$$\begin{bmatrix} V_{1R} \\ V_{2R} \\ V_{3R} \end{bmatrix} = \begin{bmatrix} z_{11R} & z_{12R} & z_{13R} \\ z_{12R} & z_{11R} & z_{13R} \\ z_{13R} & z_{13R} & z_{33R} \end{bmatrix} \begin{bmatrix} I_{1R} \\ I_{2R} \\ I_{3R} \end{bmatrix}.$$

Port 1 of N_L is connected on its left to mechanical impedance Z_L ; Port 2 of N_L is joined to Port 1 of N_R . Port 2 of N_R is connected on its right to mechanical impedance Z_R . The electrical Ports 3 are connected in series and have total voltage V impressed. Boundary conditions for the stack are therefore given as follows:

- outer mechanical ports: $V_{1L} = -Z_L I_{1L}$ and $V_{2R} = -Z_R I_{2R}$
- junction of N_L and N_R : $V_{2L} = V_{1R} = V_A$ and $I_{2L} = -I_{1R} = I_A$
- electrical ports: $I_{3L} = I_{3R} = I$ and $V_{3L} + V_{3R} = V$

where $I_{1L} = I_L$; $I_{2R} = I_R$; $\zeta_{11L} = (z_{11L} + Z_L)$, and $\zeta_{22R} = (z_{11R} + Z_R)$; subscript 'A' denotes the junction of the plates. V_A and I_A are the mechanical voltage (proportional to stress) and mechanical current (proportional to

Two - Resonator Stack

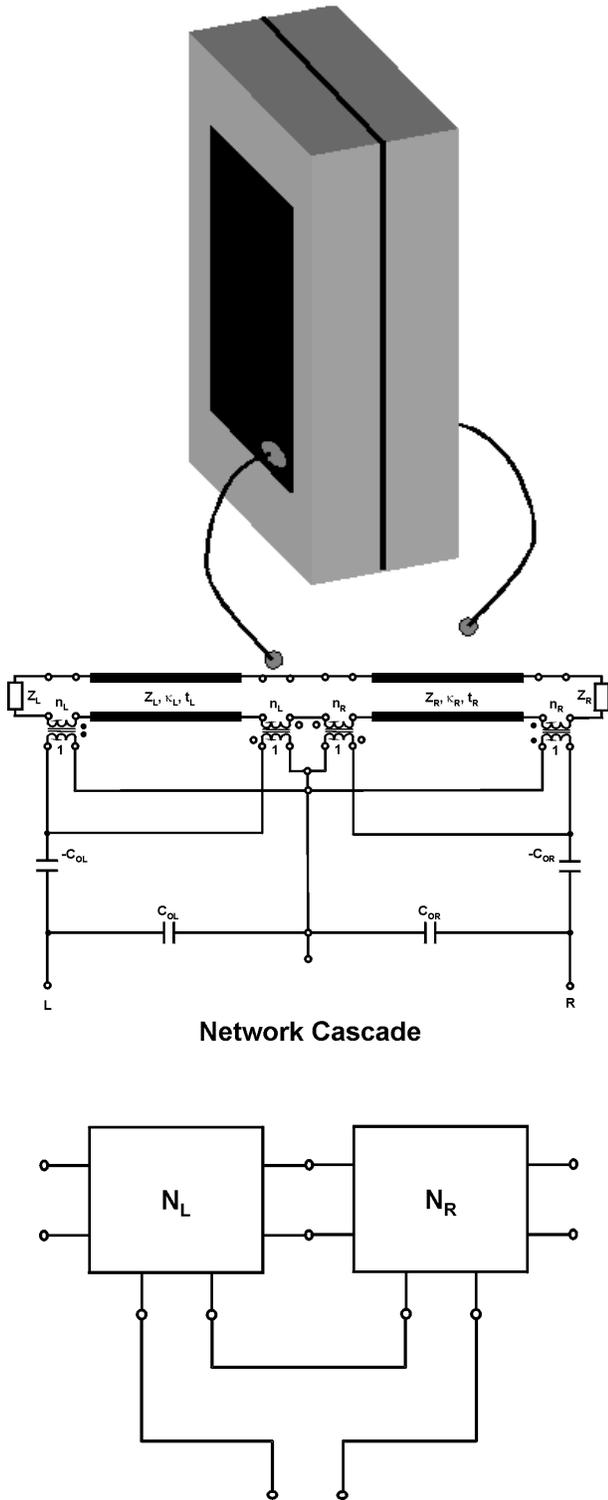


Fig. 2. Two-layer stack and its TL schematic representation. a) Resonator stack. b) Schematic representation of the network model showing the electrical port connections. c) Equivalent circuit consisting of cascade of TLs, including mechanical boundary impedances and electrical port.

particle velocity), respectively, at the interface between the plates. Substitution from the boundary conditions yields

$$0 = \zeta_{11L}I_L + z_{12L}I_A + z_{13L}I \quad (1)$$

$$V_A = z_{12L}I_L + z_{11L}I_A + z_{13L}I \quad (2)$$

$$V_{3L} = z_{13L}I_L + z_{13L}I_A + z_{33L}I \quad (3)$$

$$V_A = z_{11R}(-I_A) + z_{12R}I_R + z_{13R}I \quad (4)$$

$$0 = z_{12R}(-I_A) + \zeta_{22R}I_R + z_{13R}I \quad (5)$$

$$V_{3R} = z_{13R}(-I_A) + z_{13R}I_R + z_{33R}I. \quad (6)$$

Add (3) and (6), and put it first; subtract (4) from (2), and put it second. (This eliminates the common mechanical port voltage V_A .) Put (1) third and (5) last. Then, with $[V] = \{V, 0, 0, 0\}^t$ and $[I] = \{I, I_A, I_L, I_R\}^t$, one gets $[V] = [z][I]$. The resulting total impedance matrix, $[z]$, is symmetric and equals

$$\begin{bmatrix} V \\ 0 \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} (z_{33L} + z_{33R}) & (z_{13L} - z_{13R}) & z_{13L} & z_{13R} \\ (z_{13L} - z_{13R}) & (z_{11L} - z_{11R}) & z_{12L} & -z_{12R} \\ z_{13L} & z_{12L} & \zeta_{11L} & 0 \\ z_{13R} & -z_{12R} & 0 & \zeta_{22R} \end{bmatrix} \begin{bmatrix} I \\ I_A \\ I_L \\ I_R \end{bmatrix}.$$

The admittance matrix, $[y]$, is the inverse of $[z]$. Because of the rearrangement of the elements of the composite $[z]$ for the two-plate stack, matrix elements y_{q1} are pertinent. The electrical input admittance Y_{in} is y_{11} ; y_{21} is proportional to the mechanical displacement at the junction of the two plates; y_{31} and y_{41} are proportional, respectively, to the mechanical displacements at the left and right surfaces (at the electrodes). In general, all elements of $[y]$ are complex. The extension to multilayer stacks, with resulting matrices up to six layers, is given in Appendix B, along with the dual case of excitation by lateral fields [i.e., so-called lateral excitation (LE)].

IV. SIMULATIONS OF RAINBOW STRUCTURES [30]–[32]

RAINBOW structures are produced by subjecting one surface of a lead-containing planar ceramic to a reducing ambient at high temperatures. After a suitable time, which determines the reduced (cermet) layer thickness, the sample is returned to room temperature. The thermoelastic coefficients of the original ceramic and of the reduced cermet are found to differ substantially. Elissalde *et al.* [30] quote $\alpha = 10$ ppm/K for the cermet phase and $\alpha = 5$ ppm/K for the ceramic. These are typical numbers [31]. During the cooling phase, the cermet portion shrinks faster than the ceramic, producing a warped structure with the cermet layer on the concave side. The combination of domed geometry and internal stresses within the unreduced ceramic layer provide RAINBOW with unique operational characteristics [2], [3]. Although ceramics are relatively well characterized in their physical properties, the cermet layers produced by chemical reduction in the processing of RAIN-

BOW are insufficiently studied to date. Pertinent areas requiring additional future study include the gamut of processing variables; cermet spatial uniformity and isotropy; width of the ceramic/cermet transition region; cermet electrical conductivity, elastic constants, acoustic loss, mass density, and dimensional changes. Because of the absence of adequate experimental data in the literature, a number of assumptions regarding the cermet properties utilized in the simulations have been made. These are briefly given in Appendix C, which also contains remarks pertinent to the material coefficients of the ceramic and the resulting input data used in the simulations.

The departure of the RAINBOW from a planar geometry will be neglected. This is permissible provided that the two principal radii of lateral curvature are much larger than the nominal acoustic wavelength. In plates, this wavelength at the fundamental thickness resonance is about twice the total thickness. For our purposes, sufficiently accurate results are obtained even when the curvatures are only moderately larger than the plate thickness. In addition, the plate lateral extent must, of course, be much greater than its thickness; in practice, ratios exceeding 25 are usually found to be sufficient for the one dimensional, simple thickness mode approximation to yield answers sufficiently accurate for most engineering applications. We also neglect the stress dependencies of the piezoelectric coefficients although these and other effects (e.g., nonlinear elastic constants or radial stress gradients) could be treated parametrically in the mathematics of the network representations provided their dependencies were accurately known. To begin to enable even more accurate simulations, nonlinear finite element methods are being used to model the stress profiles of these structures [9].

A. Lumped Mass Approximation Versus Two-Layer Stack

The lumped-mass approximation is the simplest and most primitive. It consists of modeling a RAINBOW ceramic plate by replacing the reduced (cermet) layer with an equal mass lumped at the surface of the remaining ceramic. The treatment follows that in Section II. The acoustic propagation time within the cermet layer is thus neglected, and one can expect adequate answers only when the reduced layer is but a small fraction of the total plate thickness. The limit of validity of the lumped approximation is determined by comparison with the more realistic case of a two-layer stack, wherein one layer is ceramic, and the other is cermet, and where each occupies a complementary fraction of the total plate thickness. Here, an abrupt ceramic-cermet transition is assumed, and the treatment follows that in Section III. This comparison is given subsequently for various ceramic thicknesses.

Table I gives the computed frequencies for the fundamental harmonic of a single plate with lumped cermet mass, with and without 100-nm silver electrodes placed on the major surfaces. The frequencies listed are f_R , the resonance frequency (lower zero reactance point); f_φ , the

frequency of maximum phase; and f_A , the antiresonance frequency (upper zero reactance point). It is observed that f_φ is approximately the arithmetic average of f_R and f_A . All absolute frequencies are in MHz; the results can be rescaled using the nominal fundamental frequency of the unelectroded ceramic, $f_o = v/(2t) = 2.163066$ MHz and the total stack thickness of 1 mm. Simulation results are carried out to six places for the purpose of accommodating various comparisons. In practice, unless measurements are made under laboratory conditions, particularly including temperature control, such frequency stability is very often hard to obtain with current piezoceramic resonators. Table II lists the critical frequencies for a two-layer stack with abrupt ceramic/cermet transition, at the fundamental harmonic, as a function of decreasing ceramic thickness. It is observed that the f_R values monotonically increase, and the f_A values at first increase, then decrease, finally equaling the corresponding f_R values and becoming complex. The f_φ values are again approximately the arithmetic means of f_R and f_A ; they remain real and measurable. The effect of lumped electrode mass is to shift the frequencies downward; the amount varies somewhat with the other variables. The lumped model (Table I) and the two-layer stack (Table II) approach common frequencies in the limit of vanishing cermet. The zeroth-order lumped model departs significantly from the more realistic results of the two-layer stack as the cermet fraction increases.

Normalized frequency difference, often associated with 'bandwidth' in transducer applications, may be defined as $(f_A - f_R)/f_\varphi$. This, in turn, is approximately equal to $1/2r$, where r is the effective capacitance ratio of an equivalent four-element BVD network, provided that $Q \gg r$. From Table I or Table II, for small values of the cermet thickness, $(f_A - f_R)/f_\varphi \approx 11\%$, so that the effective electromechanical coupling factor in either instance is $k_{\text{eff}} = (\pi/2)/\sqrt{(2r)} \approx 52\%$, in rough agreement with the coupling factor of the ceramic used; see Appendix C.

The appearance of complex roots seen in Table II arises primarily from the cermet losses. These are of two types, frictional losses characterized by the usual mechanical Q , and a combination of ohmic and dielectric losses described by an electrical Q . In the usual BVD circuit, the mechanical Q is defined as Q_1 (mechanical) = $\sqrt{(L_1 C_1)}/R_1$, but the electrical Q is undefined. A more refined lumped circuit model is the five-element BVD, with shunt resistor R_o used to model the effects of dielectric and ohmic losses [33]. R_o appears in parallel with the static capacitor C_o . With the addition of R_o , the electrical Q is defined as Q_o (electrical) = $R_o C_o / \sqrt{(L_1 C_1)}$. Because ohmic conductivity and dielectric loss are included in our model, it is appropriate to consider the possible effect of Q_o on the critical frequencies. An examination of the network response at very low frequencies shows, however, that $Q_o \gg Q_1$, and the influence of Q_o is negligible for all entries in Table II. It is thus the mechanical Q that is lowered, with increasing cermet fraction, to the point at which the resonator fails to become inductive. This occurs when Q_1/r falls below approximately 2. As this ratio is approached, the 'band-

TABLE I
 CRITICAL FUNDAMENTAL FREQUENCIES, IN MHZ, FOR A SINGLE PLATE AS A FUNCTION OF CERMET FRACTION,
 WHICH IS CONSIDERED AS A CONCENTRATED MASS LUMPED ON ONE SURFACE. THE INFLUENCE OF LUMPED
 ELECTRODE MASS IS ALSO GIVEN. THE TOTAL STACK THICKNESS IS 1 MM.

t_{ceramic} (mm)	Surface electrodes present			Surface electrodes absent		
	f_R	f_φ	f_A	f_R	f_φ	f_A
1.0	1.939934	2.051472	2.162476	1.940515	2.052058	2.163066
0.9	1.953614	2.072188	2.190319	1.954174	2.072761	2.190904
0.8	2.001727	2.124865	2.247580	2.002273	2.125424	2.248153
0.7	2.100617	2.229316	2.357559	2.101180	2.229891	2.358145
0.6	2.269147	2.406802	2.543937	2.269777	2.407441	2.544584
0.5	2.540066	2.692462	2.844245	2.540842	2.693246	2.845036
0.4	2.980660	3.157619	3.333828	2.981740	3.158707	3.334922
0.3	3.750779	3.971366	4.190978	3.752551	3.973146	4.192765
0.2	5.333338	5.644420	5.954082	5.337119	5.648221	5.957898
0.1	10.145431	10.733174	11.318167	10.160103	10.747939	11.333011

TABLE II
 CRITICAL FUNDAMENTAL FREQUENCIES, IN MHZ, FOR A TWO-LAYER STACK WITH ABRUPT CERAMIC/CERMET TRANSITION
 AS A FUNCTION OF CERMET FRACTION. THE INFLUENCE OF LUMPED ELECTRODE MASS
 IS ALSO GIVEN.

t_{ceramic} (mm)	Surface electrodes present			Surface electrodes absent		
	f_R	f_φ	f_A	f_R	f_φ	f_A
0.999	1.939966	2.051600	2.162701	1.940547	2.052186	2.163291
0.99	1.940313	2.052780	2.164723	1.940893	2.053365	2.165314
0.9	1.948759	2.065860	2.183652	1.949335	2.066453	2.184260
0.8	1.966015	2.077598	2.196183	1.966596	2.078207	2.196811
0.7	1.987496	2.083851	2.192869	1.988090	2.084469	2.193510
0.6	2.009468	2.085578	2.173001	2.010074	2.086199	2.173637
0.5	2.029473	2.083428	2.143739	2.030086	2.084043	2.144360
0.4	2.047120	2.080158	2.115566	2.047738	2.080768	2.116171
0.3	2.063980	2.080292	2.097149	2.064600	2.080901	2.097749
0.2	2.082410	2.087842	2.093333	2.083035	2.088454	2.093940
0.1	**	2.104341	**	**	2.104971	**

** Frequencies are complex.

TABLE III
 CRITICAL FUNDAMENTAL FREQUENCIES, IN MHZ, FOR RESONATOR STACKS CONSISTING OF ONE TO SIX PLATES. PLATES ARE OF EQUAL
 THICKNESS AND HAVE AVERAGED COMPOSITIONS TO APPROXIMATE A LINEAR MATERIAL GRADIENT ALONG THE THICKNESS COORDINATE.

Plates	Surface electrodes present			Surface electrodes absent		
	f_R	f_φ	f_A	f_R	f_φ	f_A
1	2.022210	2.050585	2.078950	2.022808	2.051183	2.079548
2	2.040041	2.067253	2.095222	2.040643	2.067843	2.095826
3	2.035063	2.062664	2.090764	2.035660	2.063253	2.091363
4	2.033722	2.061473	2.089668	2.034318	2.062140	2.090266
5	2.033145	2.060968	2.089211	2.033741	2.061557	2.089809
6	2.032842	2.060704	2.088975	2.033437	2.061293	2.089572

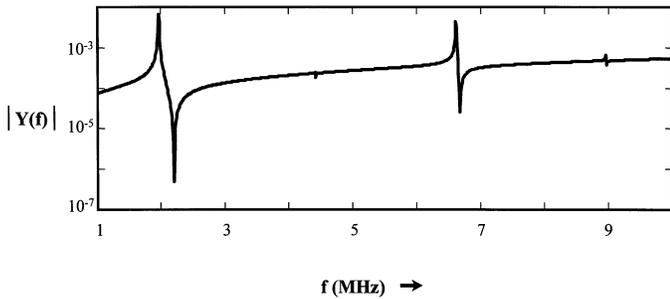


Fig. 3. Mode spectrograph of input admittance magnitude in an extended frequency range for a single plate with lumped mass representing the cermet layer. Ceramic thickness is 0.90 mm; electrode mass is neglected. Resonances, including the even harmonics resulting from the plate asymmetry, are reasonably well predicted in frequency, but absolute admittance levels are somewhat low compared with the more realistic model whose behavior is plotted in Fig. 4.

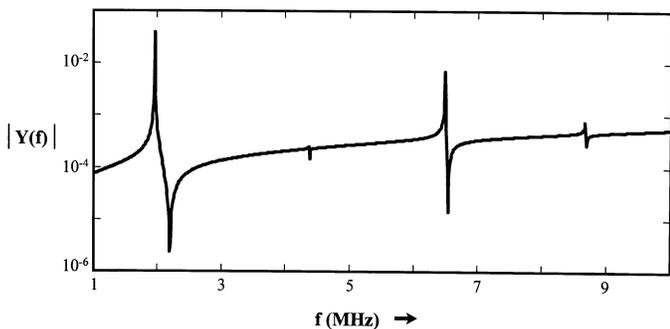


Fig. 4. Extended range mode spectrograph of input admittance magnitude for a two-layer ceramic/cermet stack with abrupt transition. Ceramic thickness is 0.90 mm; electrode mass is neglected. Both the usual odd-harmonic resonances and the additional resonances associated with even harmonic numbers, arising from asymmetry [34], are well predicted in frequency and in absolute admittance level.

width' ceases to be determined by r exclusively and is a function jointly of both r and Q_1 . A simple method of determining Q_1/r is given subsequently.

In Fig. 3 is plotted a mode spectrograph of input admittance magnitude, in an extended frequency range, for a single plate with lumped mass representing the cermet layer. Ceramic thickness is 0.9 mm; electrode mass is neglected. Because of the asymmetry, both odd and even harmonics are represented [34]. Resonances are reasonably well predicted in frequency, but absolute admittance levels are somewhat low compared with the more realistic two-layer model whose behavior is plotted in Fig. 4. The extended range mode spectrograph of Fig. 4 shows input admittance magnitude for a two-layer stack with abrupt ceramic/cermet transition. Ceramic thickness is 0.9 mm; electrode mass is neglected. Both the usual odd-harmonic resonances and the additional resonances associated with even harmonic numbers arising from asymmetry are well predicted in frequency and in absolute admittance level. As the cermet fraction diminishes, the resonator asymmetry lessens, the even harmonics become sharper and weaker, and they approach an integer relation to the antiresonance of the fundamental.

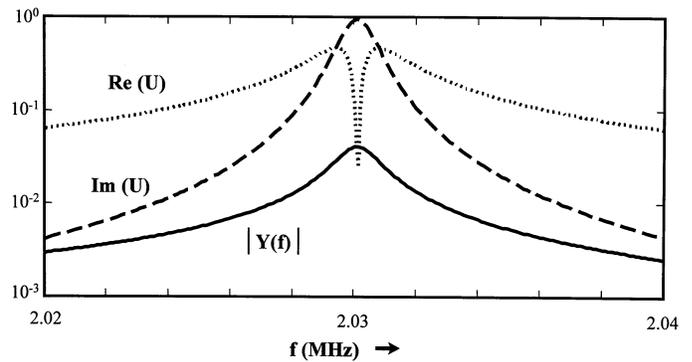


Fig. 5. Magnitude plots of real and imaginary components of displacement at the ceramic (left) surface and of input admittance for a two-layer ceramic/cermet stack with abrupt transition. Frequency range is confined to the vicinity of the resonance frequency. Ceramic thickness is 0.50 mm; electrode mass is neglected. Displacements are in units of 1000s of angstroms per volt.

For the stack plotted in Fig. 4, the resonance at $f_\varphi = 2.066453$ MHz has a value of $Q_1/r = Q/r = 1638$ and has, therefore, a strong response; the next response, at $f_\varphi = 4.359416$ MHz, corresponds to the second harmonic and has a value of $Q/r = 1.01$, so that it does not become inductive. The third harmonic, with critical frequencies $f_R = 6.471568$ MHz, $f_\varphi = 6.495574$ MHz, and $f_A = 6.519902$ MHz, has a value of $Q/r = 25.1$ and achieves an inductive region with a reasonably strong response. The fourth harmonic, at $f_\varphi = 8.660099$ MHz, has a value of $Q/r = 1.46$ so that it, similar to the second harmonic, does not become inductive. In the absence of electrode mass, and for small loss, the antiresonance frequencies should approach integers; because the second and fourth responses do not possess real f_A values, use of f_φ may be substituted in these cases to obtain an approximate check. It is found that $[(f_\varphi)_{2nd}/(f_A)_{fund}] \sim 1.996$; similar values are observed for the others.

Fig. 5 shows magnitude plots of the real and imaginary components of displacement at the ceramic ('left') surface and of input admittance for a two-layer stack with abrupt ceramic/cermet transition. Frequency range is confined to the vicinity of the resonance frequency. Plate thicknesses are 0.5 mm, and electrode mass is neglected. Displacements are in units of 1000s of angstroms per volt. One sees, as expected, a phase reversal in the real part of the displacement, which is proportional to the imaginary component of particle velocity, when passing through resonance. All curves monotonically decrease to both sides of plot until other resonances appear at higher frequencies.

B. Reduction of a Two-Layer Stack to the Simple BVD Circuit Form

It was found previously that $Q_o \gg Q_1$, so the simple four-element BVD circuit may be used as a rough indication of input immittance behavior of the stack in a narrow frequency region about resonance. One simple method by which to extract the BVD equivalent is to use the com-

TABLE IV

PARTICLE DISPLACEMENTS, IN ANGSTROMS PER VOLT, FOR A SINGLE RESONATOR. REAL AND IMAGINARY COMPONENTS AND ABSOLUTE MAGNITUDES ARE GIVEN AT THE LEFT (CERAMIC) AND RIGHT (CERMET) SURFACES AT THE THREE CRITICAL FREQUENCIES.

	L	R
f_R		
Re(u)	-4.5942	+4.5942
Im(u)	+372.368	-372.368
U	372.3962	372.3962
f_φ		
Re(u)	-9.6670	+9.6670
Im(u)	+0.2578	-0.2578
U	9.6705	9.6705
f_A		
Re(u)	-4.7721	+4.7721
Im(u)	+0.0645	-0.0645
U	4.7726	4.7726

TABLE V

PARTICLE DISPLACEMENTS, IN ANGSTROMS PER VOLT, FOR A TWO-LAYER STACK. REAL AND IMAGINARY COMPONENTS AND ABSOLUTE MAGNITUDES ARE GIVEN AT THE LEFT (CERAMIC) AND RIGHT (CERMET) SURFACES AND AT THE PLATE JUNCTION FOR EACH OF THE THREE CRITICAL FREQUENCIES.

	L	A	R
f_R			
Re(u)	-4.9243	-0.1098	+5.3403
Im(u)	+362.489	-4.6639	-371.3520
U	362.5225	4.6652	371.3904
f_φ			
Re(u)	-9.7799	+0.0283	+10.2170
Im(u)	+0.2794	-0.0058	-0.2833
U	9.7839	0.0289	10.2209
f_A			
Re(u)	-4.7123	-0.0376	+5.0270
Im(u)	+0.0689	-0.0020	-0.0690
U	4.7128	0.0377	5.0275

TABLE VI

PARTICLE DISPLACEMENTS, IN ANGSTROMS PER VOLT, FOR A THREE-LAYER STACK. REAL AND IMAGINARY COMPONENTS AND ABSOLUTE MAGNITUDES ARE GIVEN AT THE LEFT (CERAMIC) AND RIGHT (CERMET) SURFACES AND AT THE PLATE JUNCTIONS FOR EACH OF THE THREE CRITICAL FREQUENCIES.

	L	A	B	R
f_R				
Re(u)	-4.5508	-2.3939	+2.4248	+4.9524
Im(u)	+368.366	+176.359	-192.574	-375.185
U	368.3937	176.3755	192.5893	375.2173
f_φ				
Re(u)	-9.6897	-4.7989	+5.1222	+10.0898
Im(u)	+0.2702	+0.1278	-0.1416	-0.2724
U	9.6935	4.8006	5.1242	10.0935
f_A				
Re(u)	-4.6866	-2.4044	+2.5068	+4.9955
Im(u)	+0.0672	+0.0313	-0.0353	-0.0669
U	4.6871	2.4046	2.5070	4.9959

puted input capacitance curve of the resonator stack; this is found from the input admittance as $C_{in} = \text{Im}(Y_{in})/\omega$. For the BVD circuit, C_{in} is obtained from the normalized input capacitance relation

$$\left(\frac{C_{in}}{C_o} - 1\right) = \frac{(1 - \Omega^2)}{r} \frac{1}{(1 - Q^2)^2 + \left(\frac{\Omega}{Q}\right)^2}$$

where the definitions $\Omega = (\omega/\omega_1) = f/f_1$, $r = C_o/C_1$, $Q = Q_1 = \sqrt{(L_1/C_1)}/R_1$, and $\omega_1^2 L_1 C_1 = 1$ have been used. Then, Q/r is found from the extrema of the stack input capacitance curve using, with the assumption $(2Q)^2 \gg 1$,

$$\frac{Q}{r} = \frac{(C_{in})_{\max} - (C_{in})_{\min}}{C_o}$$

The capacitance ratio, r , follows from

$$\frac{1}{r} = (1 - \Omega^2) \left[\frac{C_{in}}{C_o} - 1 \right].$$

In this last relation, Ω and the corresponding values of C_{in} for the stack are confined to the nearly hyperbolic region of normal dispersion, viz., somewhat away from the region between the extrema of C_{in} . As a check, at the extrema, $\Omega^2 = 1 \pm 1/Q$. Knowing the static capacitance, C_o of the stack and its nominal resonance frequency, f_1 , yields C_1 , L_1 , and R_1 . Applying this method to the fundamental mode of the abrupt ceramic/cermet transition, two-equal-layer stack with negligible electrode mass gives $C_o = 15.8$ pF, $f_1 = 2.030$ MHz, $Q = 1526$, $r = 7.30$, $C_1 = 2.16$ pF, $L_1 = 2.84$ mH, and $R_1 = 23.7$ ohm. One may easily represent the effect of electrodes by the addition of an inductor, L_e , in series with L_1 , as described in [25]. To determine the effective piezoelectric coupling factor from the capacitance ratio requires that it be reduced by unity because we posited a BVD circuit without a negative C_o , yet we are exciting the stack by a thickness-directed electric field [25]. Therefore, $r_{TE} = r - 1 = 6.30$ and $k_{\text{eff}} = (\pi/2)/\sqrt{(2r_{TE})} \approx 44.3\%$.

C. Linear Gradation Approximated by Stacks of Varying Numbers of Layers

In this second set of simulations, a linear gradient in material constants is successively approximated by using a sequence of layers. Surprisingly few layers are needed to model the convergence of the critical frequencies and motional displacements toward limit points.

Input data are as follows, and the values of the composition of each layer are computed from the averaging relation

$$(1 - F) \cdot M_{\text{ceramic}} + F \cdot M_{\text{cermet}}$$

where M is ρ , $1/\sigma$, τ_1 , e , or c^E . The fraction F is $F = n/2N$ with N equal to the number of layers, and $n =$

TABLE VII

PARTICLE DISPLACEMENTS, IN ANGSTROMS PER VOLT, FOR A FOUR-LAYER STACK. REAL AND IMAGINARY COMPONENTS AND ABSOLUTE MAGNITUDES ARE GIVEN AT THE LEFT (CERAMIC) AND RIGHT (CERMET) SURFACES AND AT THE PLATE JUNCTIONS FOR EACH OF THE THREE CRITICAL FREQUENCIES.

	L	A	B	C	R
f_R					
Re(u)	-4.5347	-3.2955	-0.0125	+3.4638	+4.9364
Im(u)	+370.258	+252.959	-9.0272	-269.964	-376.459
U	370.2859	252.9804	9.0272	269.9866	376.4917
f_φ					
Re(u)	-9.6638	-6.7625	+0.1635	+7.1759	+10.0546
Im(u)	+0.2676	+0.1817	-0.0080	-0.1943	-0.2692
U	9.6675	6.7649	0.1637	7.1785	10.0582
f_A					
Re(u)	-4.6771	-3.3562	+0.0413	+3.5407	+4.9859
Im(u)	+0.0666	+0.0449	-0.0024	-0.0481	-0.0662
U	4.6776	3.3565	0.0414	3.5410	4.9863

TABLE VIII

PARTICLE DISPLACEMENTS, IN ANGSTROMS PER VOLT, FOR A FIVE-LAYER STACK. REAL AND IMAGINARY COMPONENTS AND ABSOLUTE MAGNITUDES ARE GIVEN AT THE LEFT (CERAMIC) AND RIGHT (CERMET) SURFACES AND AT THE PLATE JUNCTIONS FOR EACH OF THE THREE CRITICAL FREQUENCIES.

	L	A	B	C	D	R
f_R						
Re(u)	-4.4330	-3.6546	-1.4389	+1.4639	+3.8939	+4.8334
Im(u)	+371.122	+291.423	+105.026	-123.824	-307.835	-377.046
U	371.1487	291.4463	105.0357	123.8331	307.8591	377.0768
f_φ						
Re(u)	-9.6521	-7.7271	-2.8619	+3.2313	+8.1734	+10.0390
Im(u)	+0.2664	+0.2084	+0.0738	-0.0896	-0.2195	-0.2678
U	9.6558	7.7299	2.8629	3.2325	8.1763	10.0426
f_A						
Re(u)	-4.6727	-3.8175	-1.4536	+1.5698	+4.0441	+4.9816
Im(u)	+0.0664	+0.0517	+0.0180	-0.0225	-0.0543	-0.0659
U	4.6732	3.8179	1.4537	1.5700	4.0445	4.9820

TABLE IX

PARTICLE DISPLACEMENTS, IN ANGSTROMS PER VOLT, FOR A SIX-LAYER STACK. REAL AND IMAGINARY COMPONENTS AND ABSOLUTE MAGNITUDES ARE GIVEN AT THE LEFT (CERAMIC) AND RIGHT (CERMET) SURFACES AND AT THE PLATE JUNCTIONS FOR EACH OF THE THREE CRITICAL FREQUENCIES.

	L	A	B	C	D	E	R
f_R							
Re(u)	-4.5436	-3.9846	-2.3503	+0.0034	+2.4472	+4.2733	+4.9460
Im(u)	+371.584	+313.386	+175.793	-9.6825	-194.647	-328.924	-377.359
U	371.6117	313.4114	175.8086	9.6825	194.6620	328.9518	377.3909
f_φ							
Re(u)	-9.6460	-8.2691	-4.7164	+0.1835	+5.1221	+8.7272	+10.0307
Im(u)	+0.2657	+0.2236	+0.1243	-0.0083	-0.1392	-0.2334	-0.2671
U	9.6497	8.2721	4.7180	0.1837	5.1240	8.7303	10.0343
f_A							
Re(u)	-4.6703	-4.0731	-2.3632	+0.0532	+2.5159	+4.3239	+4.9792
Im(u)	+0.0662	+0.0556	+0.0306	-0.0024	-0.0347	-0.0577	-0.0658
U	4.6708	4.0734	2.3634	0.0533	2.5161	4.3243	4.9796

1, 3, 5, . . . (2N−1). The value $n = 1$ labels the least reduced layer and is assigned, in the network formalism, to the ‘left’ plate. Values of M_{ceramic} and M_{cermet} used are found in Appendix C. Arithmetic averaging of material properties to approximate a linear gradient can be replaced by other schemes; for example, harmonic averaging is applied here to the electrical conductivities and, in [29], to elastic stiffnesses. Total stack thickness is 1 mm. All plates are assumed to be of equal thickness (each $1/N^{\text{th}}$ of 1 mm). This assumption is again made in the absence of adequate data relating the final thicknesses of ceramic/cermet hybrids to the initial thickness of the ceramic portions from which they were partially reduced. When available, more accurate experimental data may be incorporated simply into the network model. Electrodes are assumed to consist of a 100-nm thickness of silver.

Table III shows the convergence of the critical frequencies to limit points, e.g., approximately 2.0880 MHz in the case of the electroded antiresonance, f_A . The case of a single plate is anomalous in that a single plate cannot be asymmetric. It is seen that as few as three plates suffice to obtain frequencies accurate to 0.2%, and six give an accuracy better than 0.05%. The corresponding particle displacements at the stack surfaces and at the plate junctions are given in Tables IV through IX for stacks with different numbers of plates. These are obtained simply in the network model from the currents in the pertinent ports. In a lossless network, the currents are in phase quadrature with the voltage. The presence of loss renders the currents complex. The real parts of the currents are in phase with the driving voltage and are proportional to the real components of the particle velocities and, therefore, to the imaginary components of the displacements and vice versa.

Tables IV through IX list the particle displacements in angstroms per volt for stacks consisting of one to six layers, respectively. Real (reactive) and imaginary (lossy) components and absolute magnitudes are given at the left (ceramic) and right (cermet) surfaces and at the plate junctions for each of the three critical frequencies. It is seen that very few layers are needed to approximate the displacements along the thickness coordinate with reasonable accuracy. Comparing surface amplitudes at f_R , which is very nearly the point of maximum displacement, the values for two plates through six plates agree within 2.5%;

between four and six plates, the agreement is within 0.1%. For frequencies f_φ and f_A , where the amplitude levels fall off considerably, the agreement is comparable. Appendix D provides relations for obtaining the displacements within a given plate, if the displacements at its boundaries are known, so that one may interpolate if necessary.

V. CONCLUSIONS

A network realization is given of the one-dimensional vibrations of a stack of piezoelectric plates driven by thickness excitation. Provision is made for inclusion of three separate types of material loss mechanisms in each plate: viscous and dielectric loss and ohmic conductivity. The network model is applied to the characterization of functionally gradient structures. The number of discrete plates that can be accommodated by the network model is not limited, but when applied to functional grading, the number of circuits required to yield good modeling accuracy is shown to be relatively few. Explicit forms of the overall electromechanical network impedance matrix are given for stacks consisting of one to six layers from which the rule of formation for the general case is obtained.

The formalism is used in two sets of simulations. In the first, a ceramic/cermet composite resonator (e.g., a RAINBOW ceramic actuator), considered both as a two-layer asymmetric stack and as a single ceramic plate with asymmetric lumped cermet mass, is simulated and the differing results compared. In the second set, a linear spatial gradient from pure ceramic to pure cermet is approximated using a sequence of stacks of varying numbers. The results are shown to converge rapidly with number, in both frequency and displacement amplitude, with the conclusion that the network formalism can yield practically significant results without undue complication.

In the majority of actuator/sensor/transducer/MEMS applications, the piezoelectric device is embedded in the using circuitry. Therefore, it is highly advantageous to have a characterization of the structure, which is itself a network, and this is the thrust of the developments of this paper. The inclusion of various loss mechanisms in a consistent manner allows the prediction of practical device characteristics such as displacement amplitude, impedance level, and insertion loss.

APPENDIX A
SYMBOLS, UNITS, AND DIMENSIONS.

Material coefficients	
Dielectric permittivity, ϵ lossy, ϵ^*	farad/meter = F/m = C/(m-V)
Elastic stiffness, c piezoelectrically stiffened, \bar{c} lossy, c^*	Pa = N/m ² = J/m ³
Mass density, ρ	kg/m ³
Ohmic conductivity, σ	siemens/meter = S/m
Piezo constant, e ; d	C/m ² = N/(m-V); C/N = m/V
Poisson's ratio, ν	dimensionless
Thermoelastic coefficient, α ("thermal expansion")	K ⁻¹
Viscosity, η	Pa-s
Young's modulus, Y	Pa = N/m ² = J/m ³
Geometry	
Electrode area A	m ²
Plate thickness $t = 2h$	meter
Thickness coordinate x	meter
Frequency	
Antiresonance frequency f_A (upper zero reactance point)	Hz
Frequency variable f, ω	hertz = Hz = s ⁻¹
Fundamental mechanical frequency $f_o = v/2t$	Hz
Maximum phase frequency f_φ	Hz
Normalized frequency variable $X = (\pi/2) \cdot (f/f_o)$	dimensionless
Resonance frequency f_R (lower zero reactance point)	Hz
Time constant $\tau_1 = \eta/\bar{c}$ $\tau_o = (\epsilon/\sigma)$	second = s (motional, dynamic) (static)
Network and resonator parameters	
Acoustic impedance $Z_o = A \cdot \rho \cdot v$	kg/s
Admittance matrix $[y], [y^o], [y^2]$	s/kg for mechanical terms (11, 12, 21, 22 matrix elements), A/N for piezoelectric terms (13, 31, 23, 32 matrix elements), siemens for electrical terms (33 matrix element)
Current $I, [I]$	ampere = A
Electrical input admittance Y_{in}	siemens
Electrical port impedance sum \sum	ohm
Electrical half-length of TL θ	dimensionless
Impedance matrix $[z^o], [z^1], [z^2], [z]$	kg/s for mechanical terms (11, 12, 21, 22 matrix elements), N/A for piezoelectric terms (13, 31, 23, and 32 matrix elements), ohm for electrical terms (33 matrix element)
Mechanical load admittance Y_L, Y_R	s/kg

APPENDIX A (continued)	
Mechanical load impedance Z_L, Z_R	kg/s
Mechanical load impedance matrix [z_{LOAD}]	kg/s
Piezoelectrically stiffened acoustic velocity v	m/s
Piezoelectric transformer turns ratio	C/m
Shunt conductance $G_o = \sigma \cdot A/t$,	siemens
Shunt conductivity matrix [G]	siemens
Surface displacement U, U_{real}, U_{imag}	m/V
Three-port electromechanical network N	—
Total mechanical admittance v	s/kg
Total mechanical impedance ζ	kg/s
Voltage $V, [V]$	volt = V
Wave amplitude P, Q	m/V
Wavenumber $\kappa = (\omega/v) = X/h = \theta/t$	m^{-1}
Electrode	
Areal mass $m_e = \rho_e t_e$	kg/m ²
Inductance L_e	henry = H
Normalized mass $\mu = m_e/\rho h$	dimensionless
BVD	
Capacitance ratio $r = C_o/C_1$	dimensionless
Electromechanical coupling factor $k = (\pi/2)/\sqrt{(2r)}$	dimensionless
Input admittance Y_{in}	siemens = S
Input capacitance $C_{in} = \text{Im}(Y_{in})/\omega$	F
Motional capacitance C_1	F
Motional inductance L_1	H
Motional resistance R_1	ohm
Normalized frequency $\Omega = \omega/\omega_1 = f/f_1$	dimensionless
Quality factor Q_o (electrical) = $R_o C_o / \sqrt{(L_1 C_1)}$ Q_1 (mechanical) = $\sqrt{(L_1 / C_1)} / R_1$	dimensionless
Series resonance angular frequency $\omega_1 = 2\pi f_1 = 1/\sqrt{(L_1 C_1)}$	Hz
Series resonance frequency f_1	Hz
Shunt resistance R_o	ohm
Static capacitance $C_o = \varepsilon \cdot A/t$	farad = F

TABLE B-I
MATRIX FOR SINGLE PLATE, TE.

$$\begin{bmatrix} \sum & 3A & 3A \\ & \zeta_{11L} & 2A \\ & & \zeta_{22R} \end{bmatrix}$$

TABLE B-II
MATRIX FOR TWO-LAYER STACK, TE.

$$\begin{bmatrix} \sum & (3A - 3B) & 3A & 3B \\ & (1A + 1B) & 2A & -2B \\ & & \zeta_{11L} & 0 \\ & & & \zeta_{22R} \end{bmatrix}$$

APPENDIX B
MATRICES FOR MULTI-LAYER STACKS OF PLATES

It is again assumed that all plates have common electrode area, A. If shear motion is involved, then it is further assumed that the polar axes of all plates are parallel. To arrive at the total impedance matrix [z] for N lossy plates, electrically connected in series, the same sequence of steps is carried out as for the two-plate prototype. One writes out the three equations of the [z²] matrix, characterizing each plate, and applies the boundary conditions. The 3N equations that result are assembled as follows. The sum of the third member of all sets yields one equation in the applied voltage, V; then, pairs are subtracted to eliminate the (N - 1) voltages at the internal mechanical ports. The remaining two equations (containing the ζ terms) furnish the final equations for a total of (N + 2). The resulting (N + 2) by (N + 2) impedance matrix is denoted [z]. Its inverse is denoted [y].

Given subsequently are the total impedance matrices resulting from mechanical cascades consisting of up to six plates. The thickness excitation driving voltage appears across the series connection of the electrical ports. For the sake of simplifying the notation, we introduce the following conventions. The left and right total mechanical impedances are denoted ζ_{11L} and ζ_{22R} . The three-port networks are labeled N_A, N_B, \dots , etc. These are each represented by a lossy 3 x 3 impedance matrix [z²] with an additional subscript to denote the layer represented.

The superscript '2' on [z²] is now dropped, and the two numerical subscripts on its elements contracted to one, so that a total of only two subscripts is required for each element. We make $z_{11} = z_{22} = z_1, z_{12} = z_2, z_{13} = z_{23} = z_3$, and $z_{33} = z_4$. Now

TABLE B-III
MATRIX FOR THREE-LAYER STACK, TE.

$$\begin{bmatrix} \sum & (3A - 3B) & (3B - 3C) & 3A & 3C \\ & (1A + 1B) & -2B & 2A & 0 \\ & & (1B + 1C) & 0 & -2C \\ & & & \zeta_{11L} & 0 \\ & & & & \zeta_{22R} \end{bmatrix}$$

TABLE B-IV
MATRIX FOR FOUR-LAYER STACK, TE.

$$\begin{bmatrix} \sum & (3A - 3B) & (3B - 3C) & (3C - 3D) & 3A & 3D \\ & (1A + 1B) & -2B & 0 & 2A & 0 \\ & & (1B + 1C) & -2C & 0 & 0 \\ & & & (1C + 1D) & 0 & -2D \\ & & & & \zeta_{11L} & 0 \\ & & & & & \zeta_{22R} \end{bmatrix}$$

TABLE B-V
MATRIX FOR FIVE-LAYER STACK, TE.

$$\begin{bmatrix} \sum (3A - 3B) & (3B - 3C) & (3C - 3D) & (3D - 3E) & 3A & 3E \\ (1A + 1B) & -2B & 0 & 0 & 2A & 0 \\ & (1B + 1C) & -2C & 0 & 0 & 0 \\ & & (1C + 1D) & -2D & 0 & 0 \\ & & & (1D + 1E) & 0 & -2E \\ & & & & \zeta_{11L} & 0 \\ & & & & & \zeta_{22R} \end{bmatrix}$$

TABLE B-VI
MATRIX FOR SIX-LAYER STACK, TE.

$$\begin{bmatrix} \sum (3A - 3B) & (3B - 3C) & (3C - 3D) & (3D - 3E) & (3E - 3F) & 3A & 3F \\ (1A + 1B) & -2B & 0 & 0 & 0 & 2A & 0 \\ & (1B + 1C) & -2C & 0 & 0 & 0 & 0 \\ & & (1C + 1D) & -2D & 0 & 0 & 0 \\ & & & (1D + 1E) & -2E & 0 & 0 \\ & & & & (1E + 1F) & 0 & -2F \\ & & & & & \zeta_{11L} & 0 \\ & & & & & & \zeta_{22R} \end{bmatrix}$$

$z_{11A} (= Z_{0A}/j \tan(2X_A))$, for example, becomes simply z_{1A} . The next simplification is to enter into the subsequent tables only the subscripts for the matrix elements with the understanding that these represent impedances; that is, $z_{11A} (= z_{1A})$, e.g., will be listed merely as '1A' in the matrix element entry. The quantity ' \sum ' stands for the sum of the z_4 impedances; if there are five layers, e.g., then $\sum = z_{4A} + z_{4B} + z_{4C} + z_{4D} + z_{4E}$.

The matrices are arranged so that the column vector representing the voltage forcing function has the form $\{V, 0, 0, \dots, 0\}^t$. The column vector representing the current responses has the form $\{I, I_A, I_B, I_C, \dots, I_L, I_R\}^t$. That is, the first current is the true electrical current, common to all the electrical ports. This is followed by the mechanical currents (proportional to the particle velocities) at each mechanical junction between adjacent plates, in order, starting from the left-most plate to the right-most plate. Finally, the last two entries are the mechanical currents at the mechanical junction between the left and right boundary impedances and the outer surfaces of the end plates to which they are attached.

The resulting impedance matrices are symmetric, so only the upper diagonal terms are given; the order of the matrix is always the number of layers plus two.

The rules of formation for N plates can be seen from this sequence. The 11-matrix element, denoted \sum , is the sum of the electrical port impedances ($z_{33A} + z_{33B} + \dots + z_{33N}$). The 12, 13, ... entries are differences ($z_{33(k)} - z_{33(k+1)}$) of adjacent electrical port impedances; except that the last two entries are the first (z_{33A}) and last (z_{33N}) electrical port impedances. The principal diagonal entries, starting with the 22 entry, are sums ($z_{11(k)} + z_{11(k+1)}$) of adjacent mechanical port impedances; except that the last two main diagonal entries are the mechanically loaded left ($\zeta_{11L} = \zeta_{11A}$) and right ($\zeta_{22R} = \zeta_{22N}$) mechanical port impedances. The negative entries appearing to the right of the principal diagonal terms, in the positions 23, 34, 45, ..., $(N-1)N$, are equal to $-z_{12B}, -z_{12C}, -z_{12D}, \dots$, except that the two last such entries, those in the last two columns, are zero. Finally, the entry in the second row of the penultimate column is $2A$, and the entry in the last column, second-to-last row, is $(-z_{12N})$. All other entries are zero. [By relabeling variables, one can interchange the last two rows and columns, retain the symmetry, and have the $(-z_{12N})$ entry appear on the same diagonal as the other negative elements; this has not been done to keep the I_L and I_R columns in the sequence given.]

The above formalism applies to stacks of piezoelectric plates driven by TE, wherein all plates are connected electrically in se-

ries (common current). The formalism applies as well to stacks of piezoelectric plates driven by LE, wherein all plates are connected electrically in parallel (common voltage). For each plate, one starts with the $[y^0]$ matrix, which is appropriate to LE [17], and incorporates the three internal loss mechanisms in the manner described in the text to arrive at $[y^2]$ matrices. With respect to the TE boundary conditions (BCs) discussed earlier, the LE mechanical BCs at the plate junctions are identical; the BCs at the electrical Ports 3, and the BCs at the mechanically loaded end surfaces are duals. The procedure given for the two-plate TE stack yields, mutatis mutandis, the two-plate LE stack admittance matrix, $[y]$, which equals

$$\begin{bmatrix} (y_{33L} + y_{33R}) & (y_{13L} + y_{13R}) & y_{13L} & y_{13R} \\ (y_{13L} + y_{13R}) & (y_{11L} + y_{11R}) & y_{12L} & y_{12R} \\ y_{13L} & y_{12L} & v_{11L} & 0 \\ y_{13R} & y_{12R} & 0 & v_{22R} \end{bmatrix}$$

The total mechanical admittances v_{11L} and v_{22R} equal, respectively, $(y_{11L} + Y_L)$ and $(y_{11R} + Y_R)$, where Y_L and Y_R are the mechanical admittances of the boundary loadings at the outer surfaces of the stack, respectively. The absence of negative signs in all elements of $[y]$, for the LE situation, compared with those in the TE case, arises from the lack of complete duality among the BCs in the two cases. The rule for extending the LE case beyond that of two plates follows by a procedure analogous to that sketched previously for the TE case.

APPENDIX C INPUT DATA FOR THE SIMULATIONS

The thickness-stretch mode is used in the simulations for illustration, and, therefore, '33'-subscripted material coefficients are pertinent. Data characterizing the ceramic are derived from those reported in [29]. The listed c_{33}^E value is used, along with values of e_{33} and ϵ_{33}^S calculated via the relations

$$\begin{aligned} e_{31} &= d_{31}(c_{11}^E + c_{12}^E) + d_{33}c_{13}^E, \\ e_{33} &= 2d_{31}c_{13}^E + d_{33}c_{33}^E, \text{ and} \\ \epsilon_{33}^S &= \epsilon_{33}^T - 2e_{31}d_{31} + e_{33}d_{33} \end{aligned}$$

with the exception that d_{31} has been modified. The coefficient d_{31} was changed from $d_{31} = -271 (10^{-12})$ to $-171 (10^{-12})$ because the

TABLE C-I
INPUT DATA.

Quantity	Unit	Ceramic	Cermet
ρ	10^3 kg/m^3	7.70	6.90
ε_{33}^S	10^{-9} F/m	7.54	7.54
k_{33}	%	47.93*	0
ν	m/s	4326.1*	4257.1*
τ_1	s	10^{-11}	10^{-10}
σ_{33}	S/m	10^{-9}	10^{+6}
\bar{c}	GPa	144.1*	$c_{33}^E = 125$
e_{33}	C/m ²	15.8	0
c_{33}^E	GPa	111	125
τ_0	s	7.54*	$7.54 \cdot 10^{-15}$ *

*Indicates entry derived from the relations:

$$\bar{c} = c_{33}^E + e_{33}^2 / \varepsilon_{33}^S; k_{33} = |e_{33}| \sqrt{(\varepsilon_{33}^S \bar{c})}; \nu = \sqrt{(\bar{c} / \rho)}; \tau_0 = (\varepsilon^S / \sigma).$$

reported value, taken with the other coefficients, predicts an unphysical coupling coefficient; the modified value brings an overall consistency to the complete set of elastic, piezoelectric, dielectric, and coupling coefficients when compared with values reported in the literature for similar materials. We assume the permittivity to be nondispersive in the frequency range of the simulations.

A mass density value appropriate to the sintered ceramic is used. Acoustic loss is taken to be roughly 10^3 times that of crystal quartz, and the total effect of DC electrical conductivity shunted by dielectric loss is assumed to be equivalent to that of a moderate insulator.

The cermet is assumed to be isotropic with longitudinal stiffness calculated from the relation

$$c_{33} = \frac{Y \cdot (1 - \nu)}{(1 - \nu) - 2\nu^2}$$

using elastic data for a reduced PLZT 5.5/53/47 material: $Y = 66.8(10^9)$ Pa and $\nu = 0.380$. Dielectric permittivity is taken, for convenience, to be the same as that of the ceramic. This is of no consequence, as it is dominated by electrical conductivity when $\omega\tau_0 \ll 1$, which is the situation here. The viscous loss is taken to be 10 times greater than the viscous loss in the ceramic, and the resistivity roughly five times that of lead metal. A nominal value for mass density of reduced PLZT 5.5/53/47 is also used. The thickness of the cermet is assumed for simplicity and in the absence of sufficient experimental data to be equal to the thickness of the ceramic portion from which it was reduced. It is a simple matter to accommodate thickness changes in the model. These choices are reflected in the material values listed in Table C-1.

APPENDIX D DISPLACEMENTS WITHIN AN INDIVIDUAL PLATE

The displacements within each plate in the stack are completely determined by the displacements at the plate's boundaries. This is true for the components U_{real} and U_{imag} separately. Because the displacements satisfy the TL equations, the displacements within plate 'N' are of the form $[P_N \bullet \sin(\kappa_N x_N) + Q_N \bullet \cos(\kappa_N x_N)]$. The amplitudes P_N and Q_N are found from the boundary displacements. The wavenumber, κ_N , equals $(\omega/v_N) = X_N/h = \theta_N/t$, where v_N is the stiffened velocity, and ω the radian frequency of interest (often resonance). The thickness coordinate, measured from the plate center, is x_N . The plate half-thickness is h_N , $-h_N \leq x_N \leq +h_N$.

Amplitudes P_N and Q_N are found as follows. The network procedure given in the text provides displacements $U_{\text{real}(N-1)}$ and $U_{\text{imag}(N-1)}$ at the left of plate 'N', as well as displacements $U_{\text{real}(N)}$ and $U_{\text{imag}(N)}$ at the right of plate 'N'. Consider, for example, U_{real}

at both sides of plate 'B'; one then has U_{realA} and U_{realB} as known inputs. At the left surface, where $x_B = -h_B$:

$$U_{\text{realA}} = P_{\text{realB}} \bullet \sin(-\kappa_B h_B) + Q_{\text{realB}} \bullet \cos(\kappa_B h_B),$$

and at the right surface, where $x_B = +h_B$:

$$U_{\text{realB}} = P_{\text{realB}} \bullet \sin(\kappa_B h_B) + Q_{\text{realB}} \bullet \cos(\kappa_B h_B).$$

Therefore,

$$P_{\text{realB}} = \frac{U_{\text{realB}} - U_{\text{realA}}}{2 \cdot \sin(\kappa_B h_B)} \text{ and}$$

$$Q_{\text{realB}} = \frac{U_{\text{realB}} + U_{\text{realA}}}{2 \cdot \cos(\kappa_B h_B)}.$$

So,

$$U_{\text{real}(x_B)} = (U_{\text{realB}} - U_{\text{realA}}) \cdot \frac{\sin(\kappa_B x_B)}{2 \cdot \sin(\kappa_B h_B)}$$

$$+ (U_{\text{realB}} + U_{\text{realA}}) \cdot \frac{\cos(\kappa_B x_B)}{2 \cdot \cos(\kappa_B h_B)}$$

and similarly for $U_{\text{imag}}(x_B)$, etc.

Note in References.²

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²Ref. [1] mentions 'compositionally graded semiconductors,' 'graded-gap transistors,' and 'modulation-doped superlattices.' One may consider these as microscale precursors to what are now referred to as 'functionally gradient materials/structures'. In Ref. [2], compositional variations as functions of thickness coordinate can be produced by subjecting one surface of the ceramic to a reducing atmosphere for limited periods of time. This treatment yields the structure known as RAINBOW (reduced and internally biased oxide wafer).

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