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# Aluminium-Free Glass Polyalkenoate Spinal Cements.

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## I. INTRODUCTION

Glass polyalkenoate cements (GPCs) are prepared by the reaction of an ion-leachable glass with an aqueous solution of polyacrylic acid (PAA). GPCs are traditionally based on glass phase, however aluminium (Al) has been implicated in the pathogenesis of degenerative brain diseases. The authors have previously shown that GPCs can be formulated from Al-free CaO-ZnO-SiO<sub>2</sub> glasses where the Al has been replaced with zinc (Zn)[1]. These materials are currently being evaluated as injectable bone cements.

This work determines the effect of adding Titanium (Ti) to novel GPCs as Ti is used in the fabrication of many implantable materials due to some of its beneficial properties and excellent biocompatibility[1].

## II. EXPERIMENTAL METHODS

A novel glass series was developed containing four different glasses;

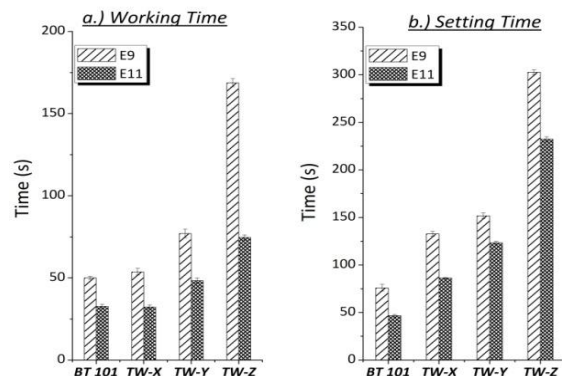
**Table 1.** Glass Compositions.

	BT 101	TW-X	TW-Y	TW-Z
SiO <sub>2</sub>	0.480	0.464	0.448	0.430
TiO <sub>2</sub>	0.000	0.016	0.032	0.050
ZnO	0.360	0.360	0.360	0.360
CaO	0.120	0.120	0.120	0.120
SrO	0.040	0.040	0.040	0.040

Reagents were fired in a platinum crucible (1480°C, 1Hr) and the resulting frit was ground & sieved (<45µm). GPCs were produced by mixing the glass in a 2:1.5 (powder: liquid) ratio, with 50wt% E9 (80,800) & E11 (210,000) PAA. Working (T<sub>w</sub>) & Setting (T<sub>s</sub>) time were conducted in accordance with ISO9917[3]. Biaxial flexural (σ<sub>f</sub>) testing was in accordance with a publication by Williams *et al* [3]

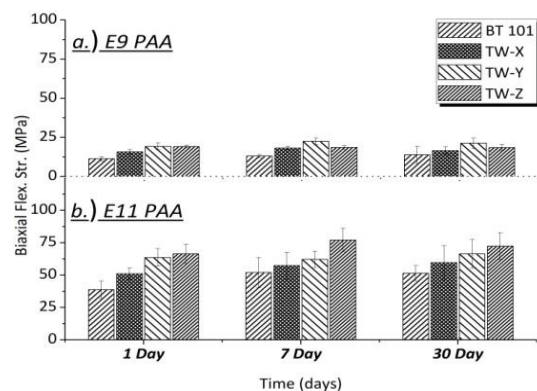
## III. RESULTS

Fig. 1 Shows the T<sub>w</sub> and T<sub>s</sub> of each cement in the series. Considering BT101 and TW-Z with E9 & E11 PAA the T<sub>w</sub> increased from 50 to 169s and 32 to 74s respectively. The T<sub>s</sub> also increased with E9 & E11 from 76 to 303s and 47 to 232s respectively.



**Fig 1.** Working (T<sub>w</sub>) and Setting time (T<sub>s</sub>) of each cement.

Fig. 2 Shows the σ<sub>f</sub> strength of each cement. E9 cements strengths increased from 11-19 MPa, and E11 cements from 25-72 MPa for BT101 to TW-Z respectively. No significant increase in strength was observed with maturation.



**Fig 2.** Biaxial Flexural strength of cement series.

## IV. CONCLUSION

Addition of Yitanium increased theWt & St and the σ<sub>f</sub> strength of these cements compared to the control (BT 101)

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